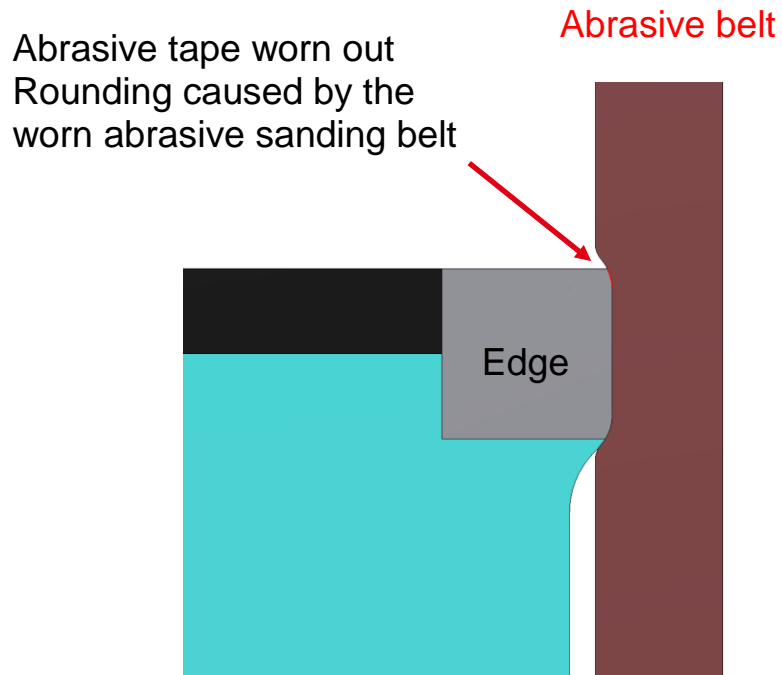
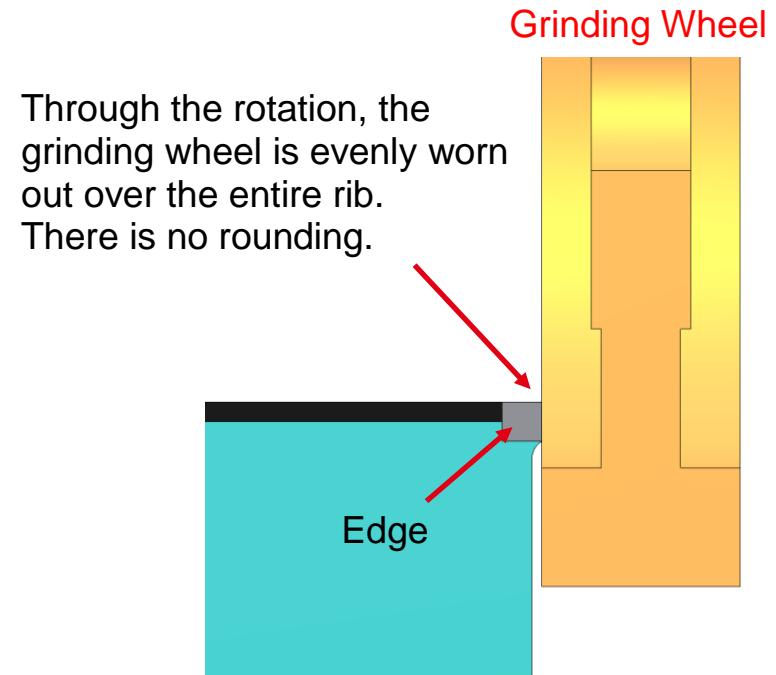


## The sharpest edges are sanded with grinding wheels!



### Machine with sanding belt

- Cheaper in purchase.
- High temperatures occur during grinding.
- As a result, the edge at the edge zone is softened and it must be regrinded more frequently.
- The sanding belt always rolls along the edge at the same point. This **creates a furrow** with rounding. The rounding in the sanding belt rounds the edge at the point where it is to be sharp, and brows occurs.



### Machine with grinding wheel

- More expensive in the purchase.
- Low temperature when grinding. The edge zone remains hard and needs less regrinding.
- The grinding wheel rotates on the end face with the grinding web over the edge. The wear is thus effected over the entire web surface. **There can be no furrow**. The edge remains sharp and no brows are formed.