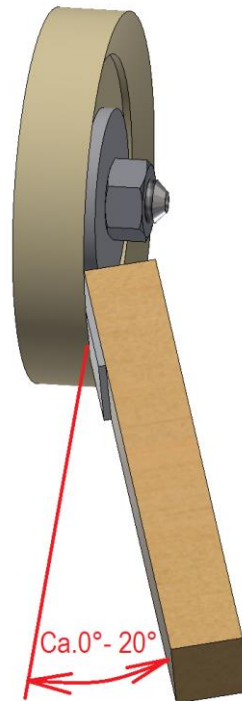




## Tip from the expert

By dressing the grinding wheels you can influence the removal during grinding. The grinding wheels have different hardnesses due to the manufacturing process. This means that a hard grinding wheel used up slower than a soft one. The hard grinding wheels are not as easy cutting, and the abrasion at the edge is less. If you cut a hard grinding wheel with the dressing diamond on the grinding side diagonally inwards, the removal at the edge becomes larger. The grinding wheel also wears off a little faster. With hard grinding wheels this is negligible and nevertheless the grinding wheel has a low wear.



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